

# SIGMA CLASSIC BLOWN

General Purpose, Priced Competitive, Holds all A, B & C Loads.

**CLASSIC BLOWN** is our best selling, general purpose, hand applied stretch film. This versatile, competitively priced film's unparalleled puncture and tear resistance plus great cling make it instantly usable by both experienced and new employees.

Its wide range of standard sizes & gauges provides off-the-shelf availability when re-orders are needed. The stretch & toughness of blown film ensures enhanced protection for regular loads and extra protection for hard-to-hold loads.

**CLASSIC BLOWN** — the simplest solution for all hand wrapped applications!

## SIGMA CLASSIC BLOWN

Applications Include:

- Brick and Block
- Warehouses
- Irregular Loads
- Transportation Industry
- Industry
- Food Distribution
- Bagged Products
- Handwrappers
- Boxed Products
- Applications

**Σ Sigma Stretch® Film**

# SIGMA CLASSIC BLOWN

Film Width	Roll Length	Film Gauge	Weight Case/Roll	Cases/Pallet	Product Number
18"	1,000'	1.20 mil	34.6 lb.	36	HBH1810120
18"	1,500'	.90 mil	38.9 lb.	36	HBH181590
15"	1,500'	.90 mil	32.4 lb.	48	HBH151590
12"	1,500'	.90 mil	25.9 lb.	48	HBH121590
18"	1,500'	.80 mil	34.6 lb.	36	HBH181580
15"	1,500'	.80 mil	28.8 lb.	48	HBH151580
12"	1,500'	.80 mil	23.0 lb.	48	HBH121580
18"	1,500'	.75 mil	32.4 lb.	36	HBH181575
15"	1,500'	.75 mil	27.0 lb.	48	HBH151575
12"	1,500'	.75 mil	21.6 lb.	48	HBH121575
18"	1,500"	.70 mil	30.2 lb.	36	HBH181570
15"	1,500"	.70 mil	25.2 lb.	48	HBH151570
12"	1,500"	.70 mil	20.2 lb.	48	HBH121570
18"	2,000"	.60 mil	34.6 lb.	36	HBH182060
15"	2,000"	.60 mil	28.8 lb.	48	HBH152060
12"	2,000"	.60 mil	23.0 lb.	48	HBH122060

**Sigma Stretch® Film Corporation** produces the most reliable and consistent stretch films available in North America. Our four regional plants in the United States along with our facility in Canada represent the most modern and sophisticated fleet of extrusion equipment in the stretch film industry. Each plant has been designed from the ground-up specifically to produce premium stretch film products. Sigma Stretch Film offers the most complete range of both blown and cast, machine and hand films to fit your every need. Sigma Stretch Film — the simple solution for all your stretch film needs.

## Film Selector Worksheet

Load Information:	Machine Information:	Current Film Used:
Product: _____	Manufacturer: _____	Brand: _____
Load Profile: _____	Model: _____	Type: _____
Height: _____	Force Setting: <input type="checkbox"/> High <input type="checkbox"/> Med. <input type="checkbox"/> Low	Gauge: _____
Width: _____	% of Pre-stretch _____	
Length: _____	Top Counter: _____	<i>Your Sigma sales representative</i>
Weight: _____	Bottom Counter: _____	<i>will be pleased to discuss your requirements.</i>



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1-877-NXT-LIFE  
www.nextlife-recycle.com

## Σ Sigma Stretch® Film

*"The Low Cost Solution"*

Building #5, Page & Schuyler Avenues, Lyndhurst, NJ 07071  
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Web: www.sigmastretchfilm.com  
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# SIGMAWORLDWRAPCAST

Premium Grade, Quiet, High Clarity Film, with Less Neck-Down

**WORLD WRAP CAST** is a strong, premium grade, cast co-extruded film designed to limit neck-down for better coverage with each wrap.

Crystal clear optics and high film gloss allows easy reading of package graphics and shipping documents. With near silent un-wind, loads can be wrapped in quiet areas or near busy phones. An excellent choice for most common A & B loads.

**WORLD WRAP CAST**— the clear and quiet hand wrapping solution!

## SIGMAWORLD WRAP

Applications Include:

- Distribution Warehouses
- Boxed Products
- Bagged Products
- Transportation Industry
- Quiet Environments
- All A&B Type Loads

**Σ Sigma Stretch® Film**

# SIGMAWORLDWRAPCAST

Film Width	Roll Length	Film Gauge	Weight Case/Roll	Cases/Pallet	Product Number
17"	1,500'	.75 mil	30.6 lb.	36	HCC171575
16"	1,500'	.75 mil	28.8 lb.	36	HCC161575
13"	1,500'	.75 mil	23.4 lb.	48	HCC131575
11"	1,500'	.75 mil	19.8 lb.	48	HCC111575
17"	1,500'	.65 mil	26.5 lb.	36	HCC171565
16"	1,500'	.65 mil	25.0 lb.	36	HCC161565
14"	1,500'	.65 mil	21.8 lb.	48	HCC141565
13"	1,500'	.65 mil	20.3 lb.	48	HCC131565
11"	1,500'	.65 mil	17.2 lb.	48	HCC111565
16"	2,000'	.55 mil	28.2 lb.	36	HCC162055
13"	2,000'	.55 mil	22.9 lb.	48	HCC131565
11"	2,000'	.55 mil	19.4 lb.	48	HCC112055

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## Film Selector Worksheet

Load Information:

Product: \_\_\_\_\_

Load Profile: \_\_\_\_\_

Height: \_\_\_\_\_

Width: \_\_\_\_\_

Length: \_\_\_\_\_

Weight: \_\_\_\_\_

Machine Information:

Manufacturer: \_\_\_\_\_

Model: \_\_\_\_\_

Force Setting:  High  Med.  Low

% of Pre-stretch \_\_\_\_\_

Top Counter: \_\_\_\_\_

Bottom Counter: \_\_\_\_\_

Current Film Used:

Brand: \_\_\_\_\_

Type: \_\_\_\_\_

Gauge: \_\_\_\_\_

Your Sigma sales representative will be pleased to discuss your requirements.



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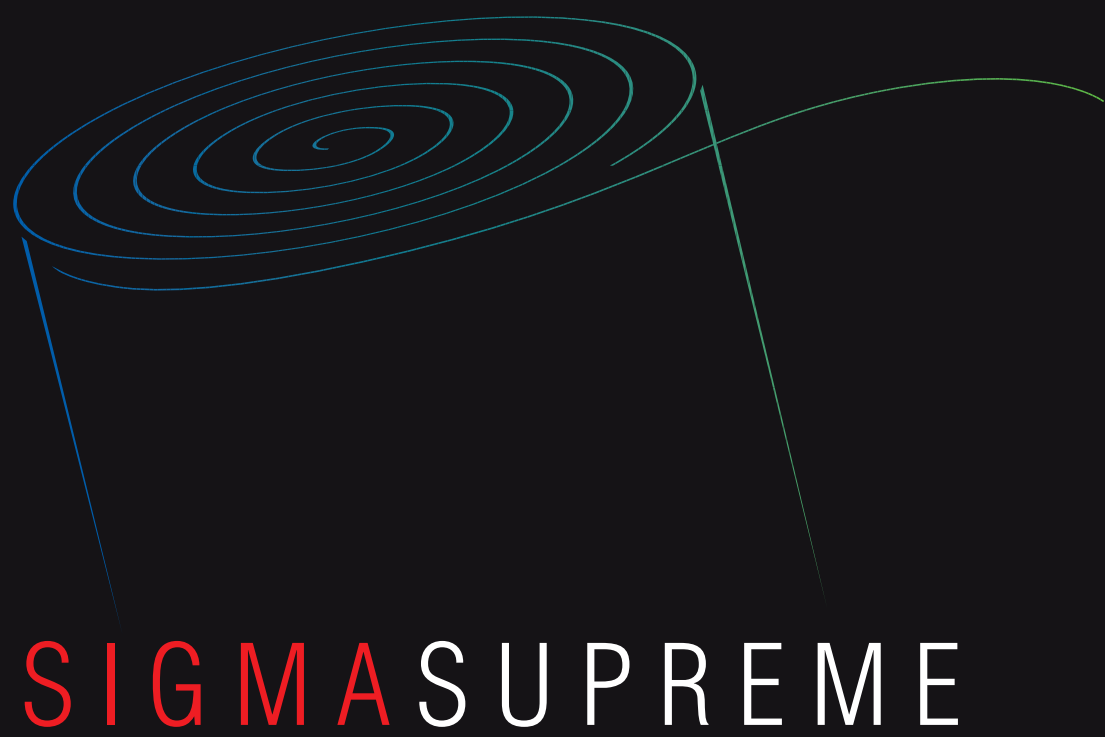
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## Lowest Case Cost, Ultra-Light Weight, Premium Grade with High Load-Holding

**SUPREME** is Sigma Stretch Film's newest, premium grade film made with special orientation for a stronger film at thinner gauges. Rolls are ultra-light-weight and easy to use which minimizes wrapper fatigue even for persons-of-small-stature. Supreme offers the lowest case prices and on-the-load cost of any of our hand films. Less film per load also equals less stress on the environment.

**SUPREME** — the new, low-cost hand film solution!

### SIGMASUPREME

Applications Include:

- Cold Environments
- Grocery Warehouses
- Internal Wrapping
- Boxed Products
- Food Processors
- Most A&B Type Loads

**Σ Sigma Stretch® Film**

## SIGMASUPREME

Film Width	Roll Length	Micron	Weight Case/Roll	Cases/Pallet	Product Number
18"	1,500'	16	27.2 lb.	36	HPB181563
16"	1,500'	16	24.2 lb.	36	HPB161563
18"	1,500'	14.5	24.6 lb.	36	HPB181557
16"	1,500'	14.5	21.9 lb.	36	HPB161557
18"	1,500'	13	22.0 lb.	36	HPB181551
16"	1,500'	13	19.6 lb.	36	HPB161551

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### Film Selector Worksheet

Load Information:

Product: \_\_\_\_\_

Load Profile: \_\_\_\_\_

Height: \_\_\_\_\_

Width: \_\_\_\_\_

Length: \_\_\_\_\_

Weight: \_\_\_\_\_

Machine Information:

Manufacturer: \_\_\_\_\_

Model: \_\_\_\_\_

Force Setting:  High  Med.  Low

% of Pre-stretch \_\_\_\_\_

Top Counter: \_\_\_\_\_

Bottom Counter: \_\_\_\_\_

Current Film Used:

Brand: \_\_\_\_\_

Type: \_\_\_\_\_

Gauge: \_\_\_\_\_

*Your Sigma sales representative will be pleased to discuss your requirements.*



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# SIGMAEXTENDED CORE

Film Application System, Premium Grade, 20" web for faster wrapping

**EXTENDED CORE** is the cast co-extruded, premium hand film wound on 1-1/4" cores with 5" extended application handles. No dispensers are required. The X-Core design and light-weight rolls make it easy to use in tight spaces & low places. The wider film web saves time and energy. Loads get wrapped quicker with fewer trips around the pallet.

**EXTENDED CORE** — the stretch wrapping system-in-a-box solution!

## SIGMAEXTENDED CORE

Applications Include:

- Distribution
- Moving and Storage
- Transportation
- Boxed Products
- Replaces Bulky
- Most Handwrap

**Σ Sigma Stretch® Film**

# SIGMAEXTENDED CORE

Film Width	Roll Length	Film Gauge	Weight Case/Roll	Cases/Pallet	Product Number
20"	1,000'	.80 mil	25.6 lb.	48	RSC201080
20"	1,000'	.70 mil	22.4 lb.	48	RSC201070

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## Film Selector Worksheet

Load Information:

Product: \_\_\_\_\_

Load Profile: \_\_\_\_\_

Height: \_\_\_\_\_

Width: \_\_\_\_\_

Length: \_\_\_\_\_

Weight: \_\_\_\_\_

Machine Information:

Manufacturer: \_\_\_\_\_

Model: \_\_\_\_\_

Force Setting:  High  Med.  Low

% of Pre-stretch \_\_\_\_\_

Top Counter: \_\_\_\_\_

Bottom Counter: \_\_\_\_\_

Current Film Used:

Brand: \_\_\_\_\_

Type: \_\_\_\_\_

Gauge: \_\_\_\_\_

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# SIGMASELECTCAST

General Purpose film, Priced Competitive, Chosen for most A & B Loads

**SELECT CAST** is our best selling general purpose, cast co-extruded stretch film. This versatile, competitively priced stretch film's broad specifications provide for excellent performance when wrapping most A and B loads. With up to 250% pre-stretch, it provides for high levels of strength, puncture resistance and cling. Clear optics and quiet unwind make this film the top choice for the widest range of applications.

**SELECT CAST** — the simple and economical solution for most common applications!

**SIGMASELECT CAST**  
Applications Include:

- Bottling Industry
- Bagged Products
- Boxed Products
- Paper Rolls
- All A&B Type Loads
- Up to 250% Stretch

**Σ Sigma Stretch® Film**

## SIGMASELECTCAST

Film Width	Roll Length	Film Gauge	Weight Case/Roll	Rolls/Pallet	Product Number
20"	4,000'	1.20 mil	38.4 lb.	40	MSC2040120
20"	4,000'	1.15 mil	36.8 lb.	40	MSC2040115
20"	5,000'	.90 mil	36.0 lb.	40	MSC205090
20"	5,000'	.80 mil	32.0 lb.	40	MSC205080
30"	5,000'	.80 mil	48.0 lb.	20	MSC305080
20"	6,000'	.80 mil	38.4 lb.	40	MSC206080
30"	6,000'	.80 mil	57.6 lb.	20	MSC306080
20"	5,000'	.75 mil	30.0 lb.	40	MSC205075
20"	6,000'	.75 mil	36.0 lb.	40	MSC206075
20"	6,000'	.70 mil	33.6 lb.	40	MSC206070
30"	6,000'	.70 mil	50.4 lb.	20	MSC306070
20"	6,500'	.70 mil	36.4 lb.	40	MSC206570
30"	6,500'	.70 mil	54.6 lb.	20	MSC306570
20"	8,000'	.60 mil	38.4 lb.	40	MSC208060
30"	8,000'	.60 mil	57.6 lb.	20	MSC308060

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### Film Selector Worksheet

Load Information:	Machine Information:	Current Film Used:
Product: _____	Manufacturer: _____	Brand: _____
Load Profile: _____	Model: _____	Type: _____
Height: _____	Force Setting: <input type="checkbox"/> High <input type="checkbox"/> Med. <input type="checkbox"/> Low	Gauge: _____
Width: _____	% of Pre-stretch _____	
Length: _____	Top Counter: _____	<i>Your Sigma sales representative</i>
Weight: _____	Bottom Counter: _____	<i>will be pleased to discuss your requirements.</i>



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# SIGMAMAGNUMCAST

## Premium Grade, Excellent for Down-Gauged or Higher Stretch Applications

**MAGNUM CAST** is the ideal film if you are looking to down-gauge an application or desire very high pre-stretch. This film is a high-performance, cast co-extruded film made from high technology resins. Optimum performance is obtained when pre-stretched to levels of 250% to 300%. When applied at high pre-stretch, Magnum is a differential cling film.

The enhanced strength and stretch characteristics mean minimum film usage while providing maximum load-holding on less demanding loads.

Down-gauging not recommended for heavy B or unstable C loads.

**MAGNUM CAST**—down-gauge or increase pre-stretch and save, a simple cost-saving solution!

### SIGMAMAGNUM

#### Applications Include:

- Boxed Products
- Bagged Products
- Distribution Warehouses
- Food Processors
- Automatic Equipment
- Most A&B Loads

 **Sigma Stretch® Film**

## SIGMAMAGNUM

Film Width	Roll Length	Film Gauge	Weight Case/Roll	Rolls/Pallet	Product Number
20"	4,500'	1.00 mil	36.0 lb.	40	MFC2045100
20"	6,000'	.80 mil	38.4 lb.	40	MFC206080
20"	6,000'	.75 mil	36.0 lb.	40	MFC206075
30"	6,000'	.75 mil	54.0 lb.	20	MFC306075
20"	6,000'	.70 mil	33.6 lb.	40	MFC206070
20"	6,000'	.65 mil	31.2 lb.	40	MFC206065
30"	6,000'	.65 mil	46.8 lb.	20	MFC306065
20"	8,000'	.55 mil	35.2 lb.	40	MFC208055
30"	8,000'	.55 mil	52.8 lb.	20	MFC308055

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### Film Selector Worksheet

Load Information:

Product: \_\_\_\_\_

Load Profile: \_\_\_\_\_

Height: \_\_\_\_\_

Width: \_\_\_\_\_

Length: \_\_\_\_\_

Weight: \_\_\_\_\_

Machine Information:

Manufacturer: \_\_\_\_\_

Model: \_\_\_\_\_

Force Setting:  High  Med.  Low

% of Pre-stretch \_\_\_\_\_

Top Counter: \_\_\_\_\_

Bottom Counter: \_\_\_\_\_

Current Film Used:

Brand: \_\_\_\_\_

Type: \_\_\_\_\_

Gauge: \_\_\_\_\_

Your Sigma sales representative will be pleased to discuss your requirements.



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# SIGMASUMMITCAST

## Ultra-Premium, One-Side Cling with Easy Unwind for High Speed Machines

**SUMMIT CAST** is Sigma Stretch Film's newest, ultra-premium, one-side cling, up to 300% pre-stretch, cast co-extruded film.

Easy unwind assures great machinability on all high speed automatics, overheads and bundling applications. Yet the uncompromising state-of-the-art cling package promotes the bonding of all film layers at all pre-stretch levels, while the no-cling surface offers the ability to maximize warehouse space and cube-out trucks. This film offers high elongation, exceptional puncture and tear resistance, along with excellent load-holding force. Thin gauge Summit competes head-to-head with competitor's

Ultra-Premium films in many down-gauged applications. Achieve the critical performance that you demand over-and-over again!

**SUMMIT CAST** — the definitive high-volume, high-performance film solution!

### SIGMASUMMIT

Applications Include:

- Bagged Products
- Boxed Products
- Light Weight Containers
- Windows and Doors
- Extruded Products
- Vinyl Siding
- Fully Automatic Equipment
- High Speed Overhead Equipment
- Bundling Applications

**Σ Sigma Stretch® Film**

## SIGMASUMMITCAST

Film Width	Roll Length	Film Gauge	Weight Case/Roll	Rolls/Pallet	Product Number
20"	4,500'	1.05 mil	37.8 lb.	40	MIT2045105
30"	4,500'	1.05 mil	56.7 lb.	20	MIT3045105
20"	5,000'	.90 mil	36.0 lb.	40	MIT205090
30"	5,000'	.90 mil	54.0 lb.	20	MIT305090
20"	6,000'	.80 mil	38.4 lb.	40	MIT206080
30"	6,000'	.80 mil	57.6 lb.	20	MIT306080
20"	6,000'	.70 mil	33.6 lb.	40	MIT206070
30"	6,000'	.70 mil	50.4 lb.	20	MIT306070
20"	7,000'	.65 mil	36.4 lb.	40	MIT207065
30"	7,000'	.65 mil	54.6 lb.	20	MIT307065
20"	8,000'	.55 mil	35.2 lb.	40	MIT208055
30"	8,000'	.55 mil	52.8 lb.	20	MIT308055

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### Film Selector Worksheet

Load Information:

Product: \_\_\_\_\_

Load Profile: \_\_\_\_\_

Height: \_\_\_\_\_

Width: \_\_\_\_\_

Length: \_\_\_\_\_

Weight: \_\_\_\_\_

Machine Information:

Manufacturer: \_\_\_\_\_

Model: \_\_\_\_\_

Force Setting:  High  Med.  Low

% of Pre-stretch \_\_\_\_\_

Top Counter: \_\_\_\_\_

Bottom Counter: \_\_\_\_\_

Current Film Used:

Brand: \_\_\_\_\_

Type: \_\_\_\_\_

Gauge: \_\_\_\_\_

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# SIGMA SECURE BLOWN

Premium Grade, Highest Load-Holding & Puncture, Best for Heavy Loads

**SECURE BLOWN** combines extraordinary load-holding force with exceptional puncture and tear resistance to create a film which excels in capturing and holding heavy B and unstable C loads. The film's aggressive cling package promotes the bonding of all layers and eliminates tailing. It performs well in cold environments and its low-gloss surface improves scanning capabilities. This blown film's containment advantage means 15% to 25% less film usage versus typical cast, broad application films. Achieve the load security you require with less film.

**SECURE BLOWN** — the containment solution for tough loads!

## SIGMA SECURE

Applications Include:

- Heavy Bagged Products
- Brick and Block
- Unstable "C" Loads
- Magazines and Papers
- Roofing Materials
- Extra Heavy Loads

**Σ Sigma Stretch® Film**

# SIGMA SECURE BLOWN

Film Width	Roll Length	Film Gauge	Weight Case/Roll	Rolls/Pallet	Product Number
20"	4,000'	1.20 mil	38.4 lb.	40	MPB2040120
30"	4,000'	1.20 mil	57.6 lb.	20	MPB3040120
20"	4,400'	1.00 mil	35.2 lb.	40	MPB2044100
20"	5,000'	.90 mil	36.0 lb.	40	MPB205090
20"	5,000'	.80 mil	32.0 lb.	40	MPB205080
20"	6,000'	.80 mil	38.4 lb.	40	MPB206080
30"	6,000'	.80 mil	57.6 lb.	20	MPB306080
20"	6,000'	.75 mil	36.0 lb.	40	MPB206075
20"	6,000'	.70 mil	33.6 lb.	40	MPB206070
30"	6,000'	.70 mil	50.4 lb.	20	MPB306070

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### Film Selector Worksheet

Load Information:

Product: \_\_\_\_\_

Load Profile: \_\_\_\_\_

Height: \_\_\_\_\_

Width: \_\_\_\_\_

Length: \_\_\_\_\_

Weight: \_\_\_\_\_

Machine Information:

Manufacturer: \_\_\_\_\_

Model: \_\_\_\_\_

Force Setting:  High  Med.  Low

% of Pre-stretch \_\_\_\_\_

Top Counter: \_\_\_\_\_

Bottom Counter: \_\_\_\_\_

Current Film Used:

Brand: \_\_\_\_\_

Type: \_\_\_\_\_

Gauge: \_\_\_\_\_

*Your Sigma sales representative will be pleased to discuss your requirements.*



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